

slip Jan 16

Work Order ID 78085

78085

Page 1

December-28-11 3:29:10 PM

Item ID: D3844-1KGY

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Overhead Panel, LH

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.C.J

Date: 11/12/28 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3844

B

100

0.00

100

HandThermo

Memo

0.00

Hand Finishing Thermoforming

1-Cut Sheet to required Blank size

x1

17/01/04

105

0.00

105

HandThermo

Dry material

Memo

0.00

Hand Finishing Thermoforming

Dry Sheet as per QSI022 ALEXTRA

Temp: 150°F

Time IN: 4:30 pm

Time OUT: 2:30 am

12/01/03
12/01/04

x1

12/01/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78085

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 28/12/2011 **Start Qty:** 1.00

*** 1 ***

Required Date: 16/01/2012 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78085***78085***

Page 3

December-28-11 3:29:10 PM

Item ID: D3844-1KGY

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Overhead Panel, LH

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140		0.00							
140									
HandThermo	Memo	0.00				x1			Dh
Hand Finishing Thermoforming	1-Trim to finished dimensions as per Dwg								12/01/12
150	QC2- Inspect parts off machine FAI/FAIB	0.00							
150									
QC	Memo	0.00				x1			Dh
Quality Control	Complete FAI document								12/01/13
160	QC5- Inspect part completeness to step on W/O	0.00							
160									
QC	Memo	0.00							S 12/01/13
Quality Control						(H)			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

December-28-11 3:29:10 PM

78085

Page 4

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 28/12/2011 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 16/01/2012 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

170

Identify as per dwg & Stock Location: THERMO 0.00

170

ATTN: WU 78082.

Packaging

Memo

0.00

Packaging

180

QC21- Final Inspection - Work Order Release	0.00
---	------

180

QC

Memo

0.00

Quality Control

12/1/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

December-28-11 3:29:13 PM

Page 1

Work Order ID: 78085

78085

Parent Item: D3844-1KGY

D3844-1KGY

Parent Item Name: Overhead Panel, LH

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
Add Step 105 Dry material 10/04/21 DL

IPP Rev. B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-52068		Purchased	No			100	sf	1,011.893	5.8819	5.8819			

MKYD6185S 080-P3-52068

**

Kydex steel grey

Location

Loc Qty

Loc Code

therm

1011.893107

111807

10.4896282

119476

1001.40348

5.8819 sq ft

OK
12/01/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 78005
Description:	Part Number: D3844-1K6Y
Inspection Dwg: D3844 Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST
THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than $\frac{1}{8}$ "	✓			
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: DR

Date: 12/01/04

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.3	Ref	8.75"	✓			
25.5	Ref	25.75"	✓			
3.1	Ref	2.75"	✓			
12.3	Ref	12.75"	✓			
0.5	± 0.100	0.59"	✓			
0.2	± 0.100	0.274"	✓			
0.045"	MIN	0.070"	✓			
0.030"	MIN	0.053"	✓			

Measured by: DR

Date: 12/01/13

Audited by: J

Date: 12/01/13

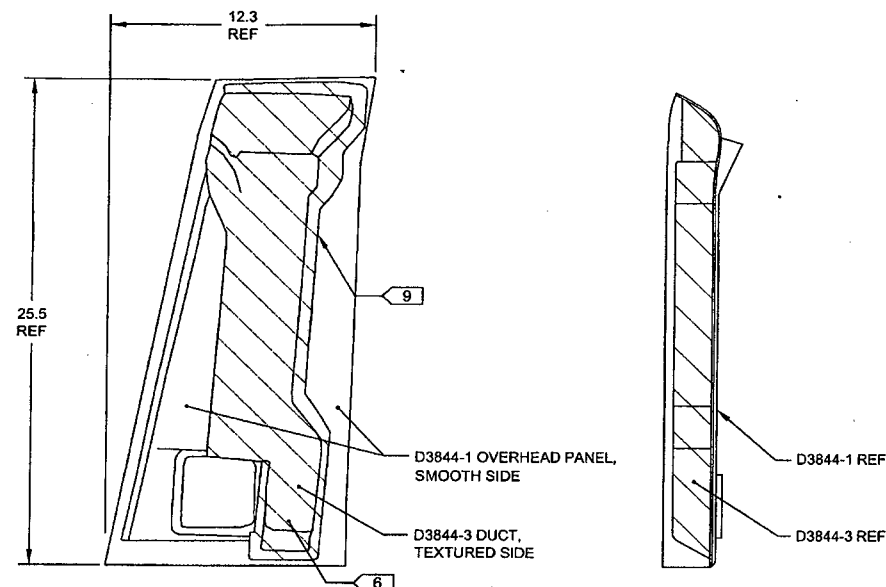
Preliminary Approval:

Date:

Rev	Date	Change	Revised by	Approved
B	10.04.14	Added preliminary approval	KJ	

10-04-14

ITEM	QTY -041 KIV	QTY -041 KGY	PART NUMBER	DESCRIPTION
	X		D3844-041KIV	OVERHEAD PANEL WITH DUCT, LH (IVORY)
		X	D3844-041KGY	OVERHEAD PANEL WITH DUCT, LH (STEEL GRAY)
1	1		D3844-1KIV	OVERHEAD PANEL, LH (IVORY)
2		1	D3844-1KGY	OVERHEAD PANEL, LH (STEEL GRAY)
3	1		D3844-3KIV	DUCT, OVERHEAD PANEL, LH (IVORY)
4		1	D3844-3KGY	DUCT, OVERHEAD PANEL, LH (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD



SHOP COPY
RETURNED
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO APPROVAL
WITHOUT AFFECT
WORK ORDER
NO. 38085 M.L.J
11/12/28

D3844-041 OVERHEAD PANEL WITH DUCT, LH

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3844-041KIV OR D3844-041KGY USING VIBRATING STYLUS
- 7) WEIGHT: 1.7 lbs
- 8) TRIM PARTS AS REQUIRED TO ALLOW PROPER MATING
- 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

B	ADD -3/-4/-041/-042	PH	09.12.15
A	NEW ISSUE	PH	09.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH	DRAWING NO.	REV. B
CHECKED	PH	D3844	SHEET 1 OF 6
MFG. APPR.	PH	TITLE	SCALE
APPROVED	PH	OVERHEAD PANEL (206 L3/L4)	NTS
DE APPR.	PH	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
DATE	09.12.15	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

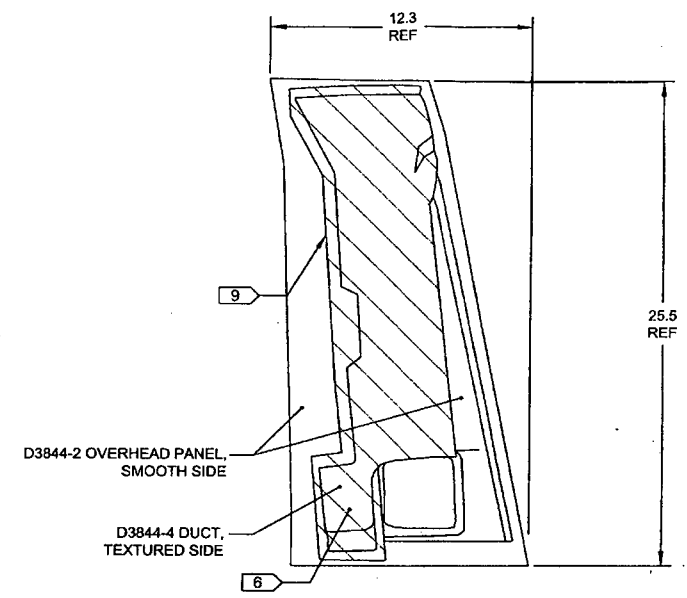
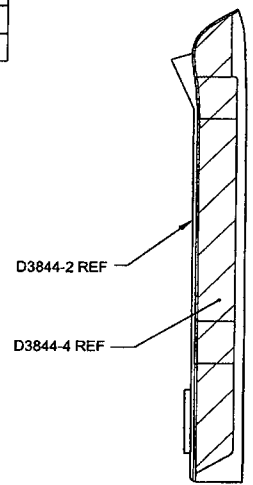
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78085

ITEM	QTY -042 KIV	QTY -042 KGY	PART NUMBER	DESCRIPTION
	X		D3844-042KIV	OVERHEAD PANEL WITH DUCT, RH (IVORY)
		X	D3844-042KGY	OVERHEAD PANEL WITH DUCT, RH (STEEL GRAY)
1	1		D3844-2KIV	OVERHEAD PANEL, RH (IVORY)
2		1	D3844-2KGY	OVERHEAD PANEL, RH (STEEL GRAY)
3	1		D3844-4KIV	DUCT, OVERHEAD PANEL, RH (IVORY)
4		1	D3844-4KGY	DUCT, OVERHEAD PANEL, RH (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD



D3844-042 OVERHEAD PANEL WITH DUCT, RH

RELEASED
2010-01-06
mp

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3844-042KIV OR D3844-042KGY USING VIBRATING STYLUS
 - 7) WEIGHT: 1.7 lbs
 - 8) TRIM PARTS AS REQUIRED TO ALLOW PROPER MATING
 - 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PH</i>	D3844	SHEET 2 OF 6
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	OVERHEAD PANEL (206 L3/L4)	NTS
DATE		COPYRIGHT © 2009 BY DART AEROSPACE LTD	
09.12.15		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

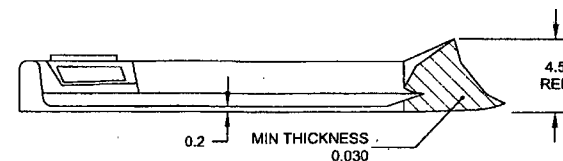
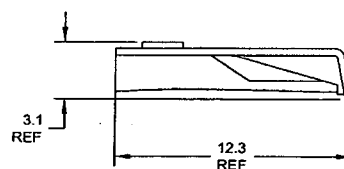
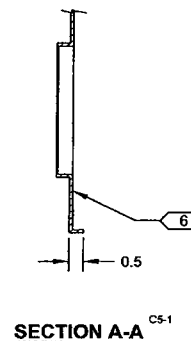
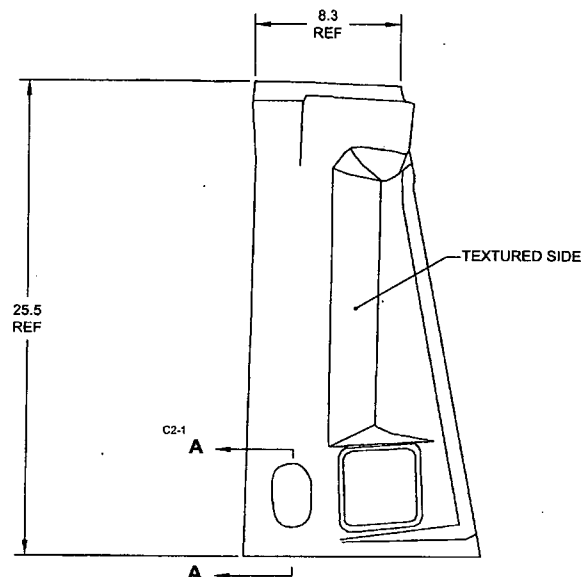
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78085



D3844-1 OVERHEAD PANEL, LH

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 1.1 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9290-B PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-1KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-1KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	Q2	DRAWING NO.	REV. B
MFG APPR.	JWS	D3844	SHEET 3 OF 6
APPROVED	AL	TITLE	SCALE
DE APPR.	AL	OVERHEAD PANEL (206 L3/L4)	NTS
DATE	09.12.15	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

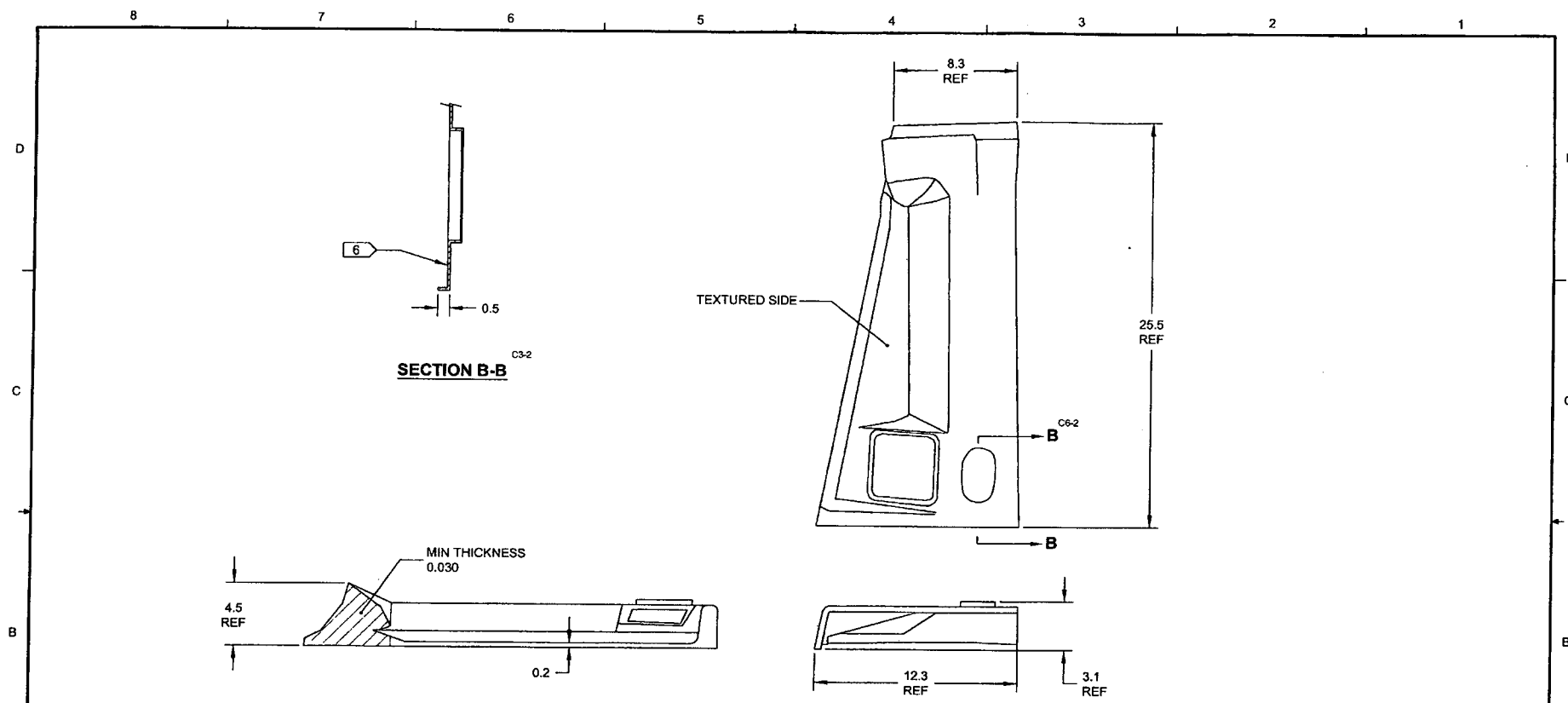
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78085



D3844-2 OVERHEAD PANEL, RH

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 1.1 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9291-B PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-2KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #82015 (MKYD6185S.080-P3-52015)
D3844-2KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3844 REV. B SHEET 4 OF 6 TITLE OVERHEAD PANEL (206 L3/L4) SCALE NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR DISCLOSED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
DRAWN	PH	
CHECKED	QP	
MFG. APPR.	BL	
APPROVED	MP	
DE APPR.	MP	
DATE	09.12.15	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

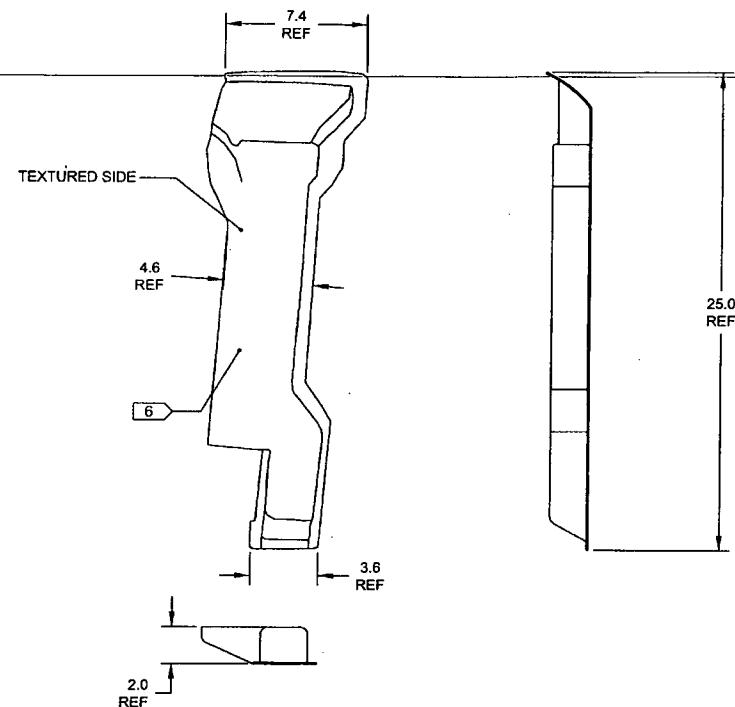
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78085

**D3844-3 DUCT, OVERHEAD PANEL, LH**

RELEASED
2010-01-06
mp

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 0.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9290-A PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.030 UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-3KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #52015 (MKYD6185S.080-P3-62015)
D3844-3KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D3844	SHEET 5 OF 6
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	OVERHEAD PANEL (206 L3/L4)	NTS
DATE	09.12.15	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

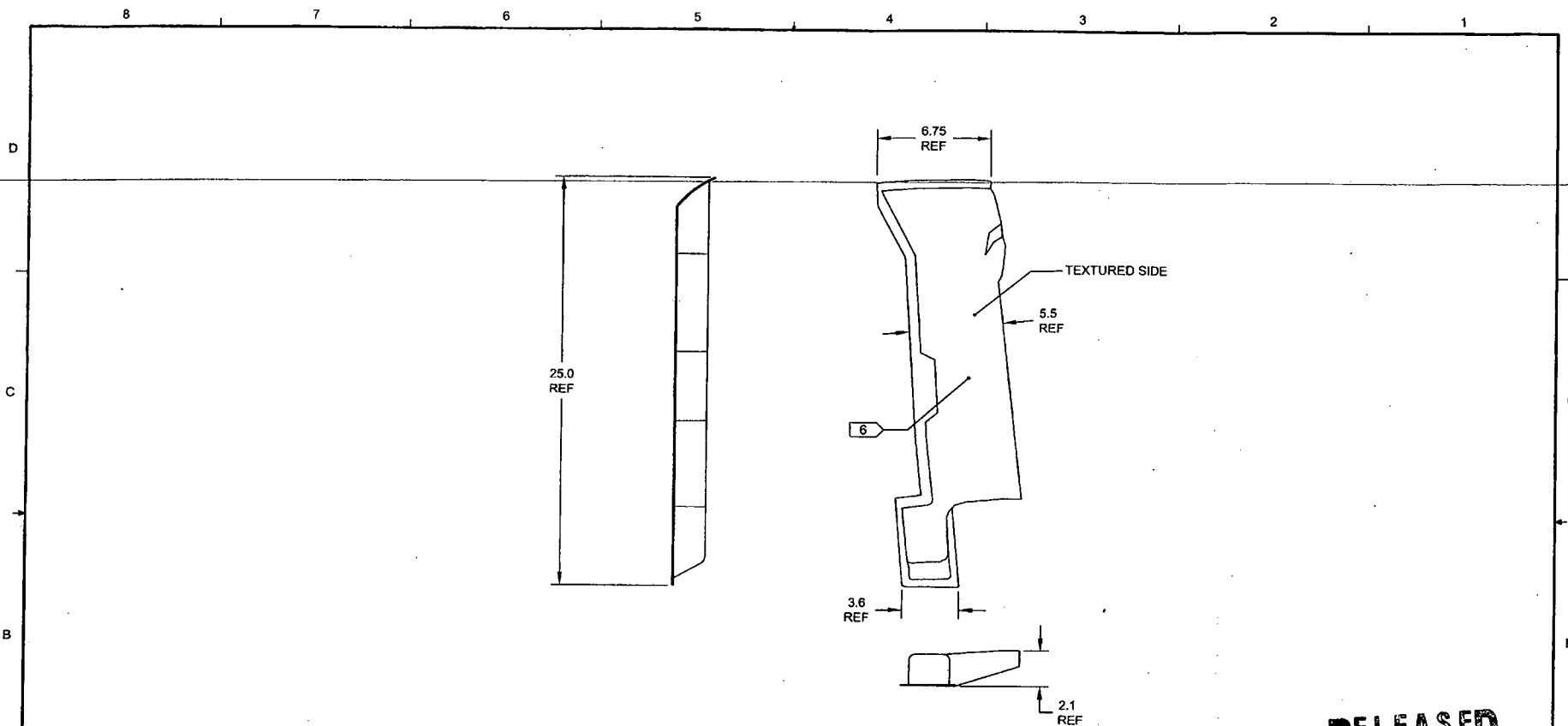
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

780 85



D3844-4 DUCT, OVERHEAD PANEL, RH

RELEASED
2010-01-06
inf

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 0.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9291-A PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.030 UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-4KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #52015 (MKYD6185S.080-P3-62015)
D3844-4KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>		
MFG. APPR.	<i>PH</i>	DRAWING NO. D3844	REV. B
APPROVED	<i>PH</i>	TITLE OVERHEAD PANEL (206 L3/L4)	SHEET 6 OF 8
DE APPR.	<i>PH</i>		SCALE NTS
DATE	09.12.15	<small> COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. </small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries